

Work Order ID 54660

December 16, 2009 7:35:46 AM



Page 1

Item ID: D350-567-115

Accept



Setup Start



Revision ID:

Item Name: Interior Floor Window

Stop



Start Date: 12/16/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/16/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-567-115 CHG004

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/12/16 SP (15)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

2) 8/12/16

(20)

/

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Item ID: D350-567-115

Accept



Setup Start



Revision ID:

Stop



Item Name: Interior Floor Window

Start Date: 12/16/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/16/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

PPP

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-567-115

Location: _____

PPP Rev: _____

54659 9/12/16 [Signature]

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09.12.16

NF

09-12-16

Picklist Print

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Page 1

Work Order ID: 54660

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Comments: IPP Rev:D 09-04-08 as per ECN09-557 DD verified by:ec

Start Date: 12/16/09

Required Date: 12/16/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN526C632R12 Screw		Purchased	No			110	Each	156.0000	9.0000		9/12/16	SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

156

112410

156

110

Each

1,367.0000

9.0000

9

9/12/16 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1367

104537

1066

6085

301

9

AN960JD6

Washer

Picklist Print

December 16, 2009 7:35:28 AM

Work Order ID: 54660

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Comments: IPP Rev:D 09-04-08 as per ECN09-557 DD verified by:ec

Start Date: 12/16/09

Required Date: 12/16/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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8 D2463
Seal

Manufactured No

110

f

588.1726

4.4100



9/12/16 SU

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST

75.3752

31350

1.8278

34305

18.25

41121

3.75

43841

51.5474

Main Warehouse

ST404

512.7973684

50075

512.797368

1X (d2463-0530 AS PER DWG) CUT TO 53.00"

D3293-1

Manufactured No

110

Each

4.0000

1.0000



9/12/16 SP

8 Doubler

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST211

4

52358

4

Picklist Print

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Page 3

Work Order ID: 54660

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Comments: IPP Rev:D 09-04-08 as per ECN09-557 DD verified by:ec

Start Date: 12/16/09

Required Date: 12/16/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3294-1 Bracket		Manufactured	No			110	Each	1.0000	1.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

51858

1

1

110

Each

18.0000

1.0000

D3295-041

Manufactured

No

Floor Window

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

14

50101

7

53736

7

Main Warehouse

ST212

4

50101

4

December 16, 2009 7:35:28 AM

Shop Packet Print

Page 3

Picklist Print

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Work Order ID: 54660



Parent Item: D350-567-115



Parent Item Name: Interior Floor Window

Start Date: 12/16/09

Required Date: 12/16/09

Comments: IPP Rev:D 09-04-08 as per ECN09-557 DD verified by:ec

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3296-041 Door Assembly		Manufactured	No			110	Each	21.0000	1.0000		9/12/10	
--------------------------------	--	--------------	----	--	--	-----	------	---------	--------	--	---------	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

13

50767

4

51970

9

Main Warehouse

ST218

8

52883

8

MS20470AD4-5

Purchased

No

110

Each

2,487.0000

2.0000



Rivet, Universal Head

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2487

109031

8

111916

2479

Picklist Print

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Work Order ID: 54660



Parent Item: D350-567-115



Parent Item Name: Interior Floor Window

Start Date: 12/16/09

Required Date: 12/16/09

Comments: IPP Rev:D 09-04-08 as per ECN09-557 DD verified by:ec

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20470AD4-6 Rivet, Universal Head		Purchased	No			110	Each	1,298.000	115.0000		9/12/16	SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1298

109371

13

112492

1285

MS20470AD4-7

Purchased

No



Rivet, Universal Head

110

Each

2,922.000

15.0000

9/12/16 50(1)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2922

110731

322

112492

2600

15x

Picklist Print

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Work Order ID: 54660



Parent Item: D350-567-115



Parent Item Name: Interior Floor Window

Start Date: 12/16/09

Required Date: 12/16/09

Comments: IPP Rev:D 09-04-08 as per ECN09-557 DD verified by:ec

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21042L06

Purchased

No

110

Each

309.0000

9.0000



Nut



9/12/16 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

309

110123

11

110731

14

111548

1

112243

-2

112369

85

112433

100

112465

100

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Shop Packet Print

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			B3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08